(Long Edge Facing)

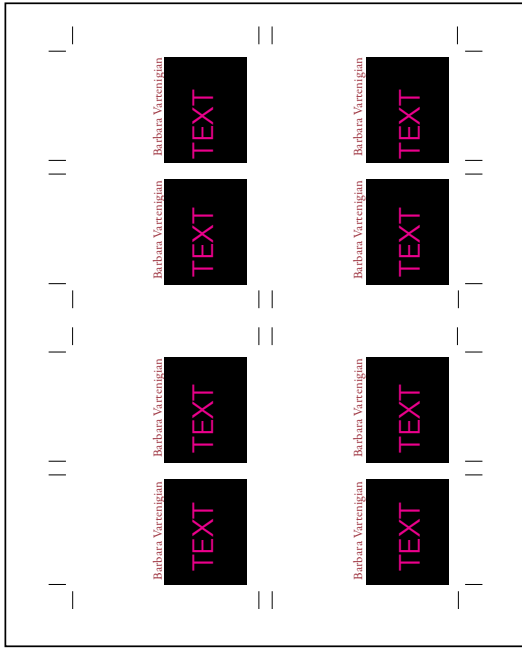(Short Edge Facing)

1. Build your file with custom crops and 1/8"
   bleeds all the way around. Make sure your
   crop marks are copied and placed into the
   same position on both pages.

2. Make a print PDF file and take it to the
   fiery station.

3. Under the properities menu:
   Under Quick Media & Layout choose —
   Duplex
   Manual bypass feed tray 5
   Choose your paper weight
   Choose your paper size
   e.g. 8.5" x 11" LEF (LEF=Long Edge Facing)
   8.5" x 11 SEF (Short Edge Facing)
   Then choose either Top Top OR
   Top Bottom

Do a couple of test prints on regular 8.5 x 11"
paper to get the orientation correct before you
use your own paperstock.